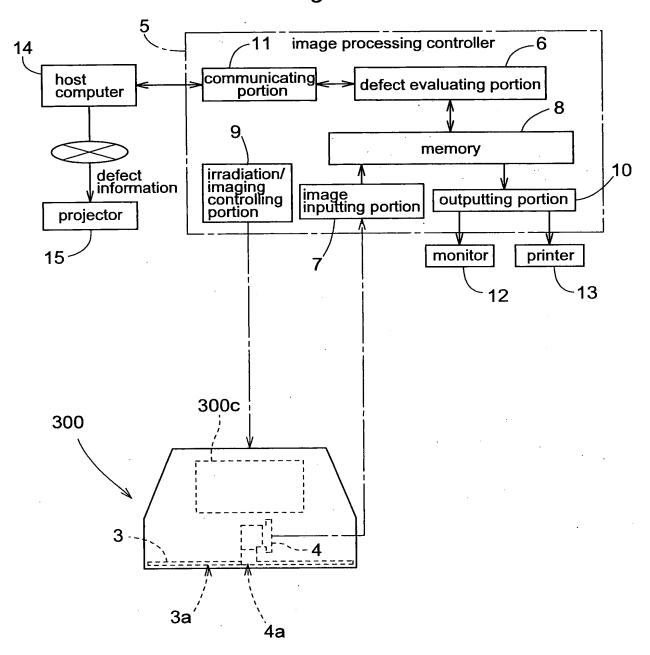


Fig.5



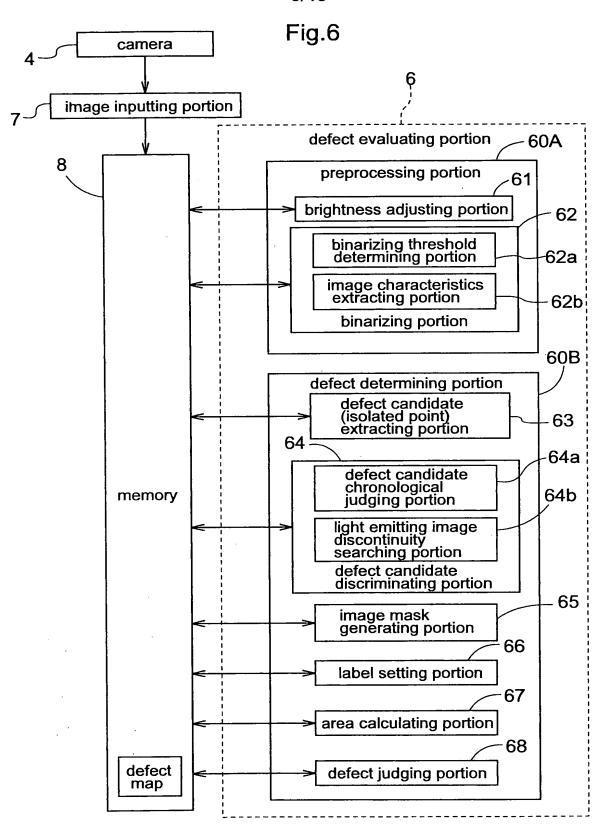


Fig.7

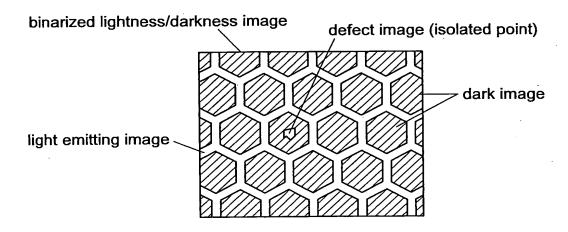
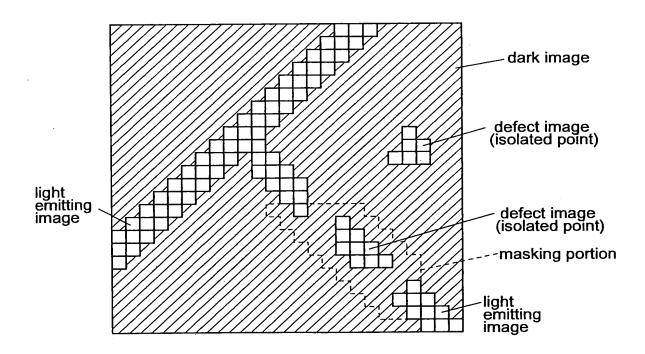


Fig.8





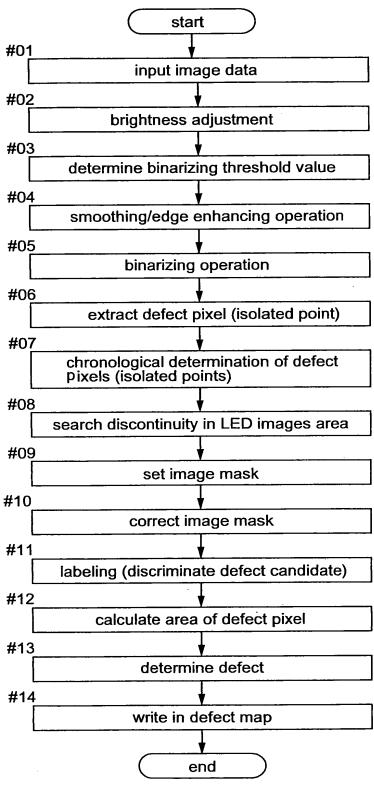


Fig.10

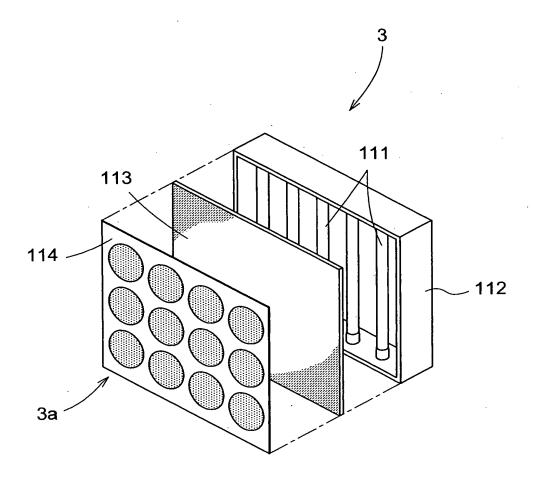
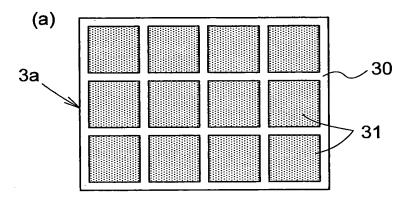
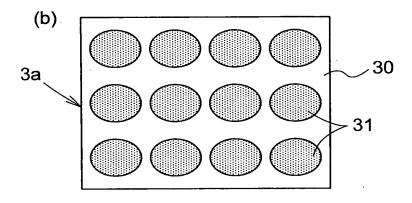
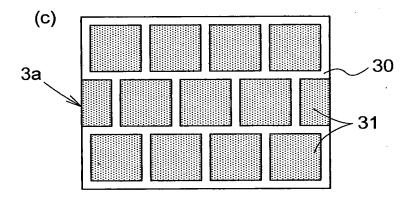
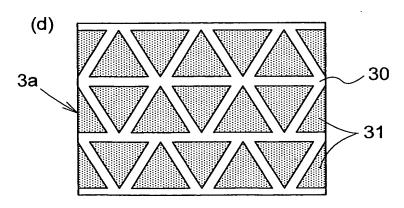


Fig.11









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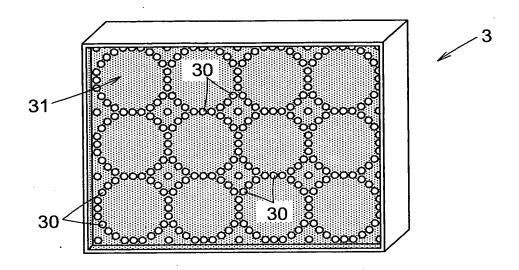


Fig.13

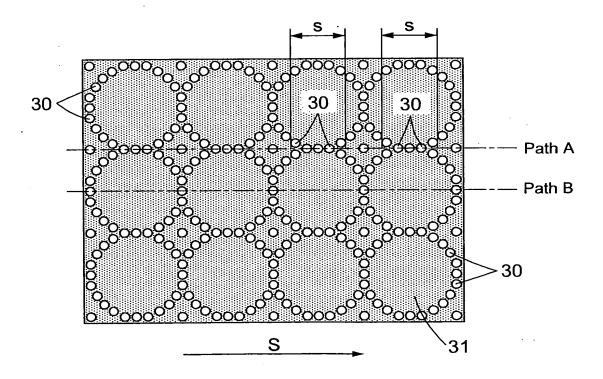
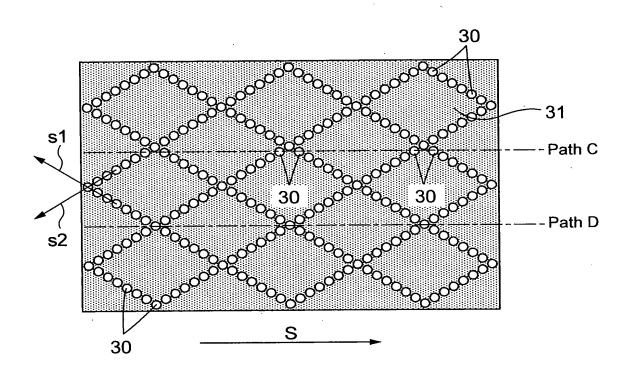


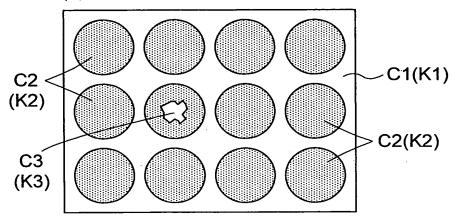
Fig.14



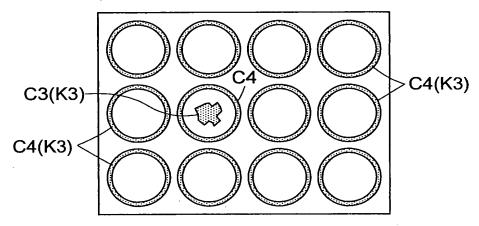
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Fig.15

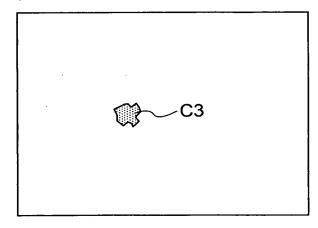
(a) original image

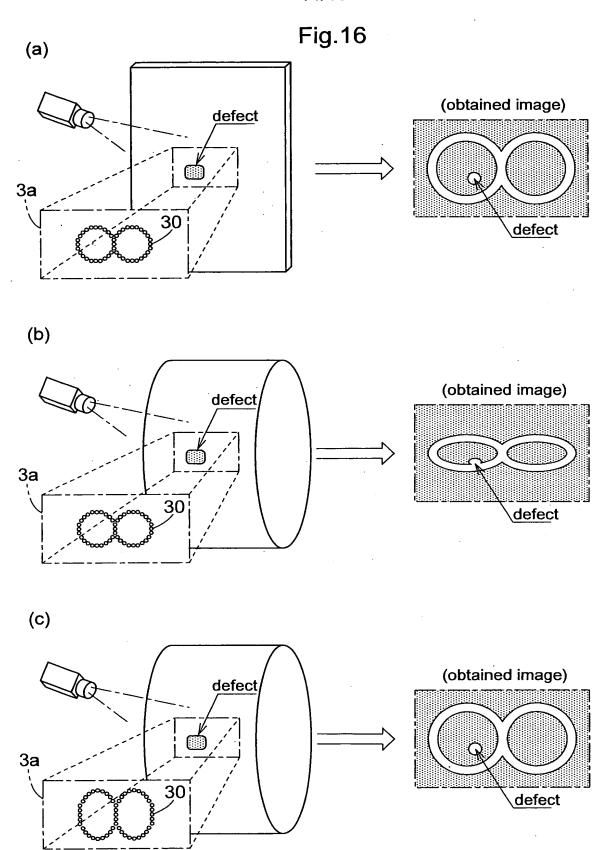


(b) ternarizing operation



(c) expanding/contracting operation





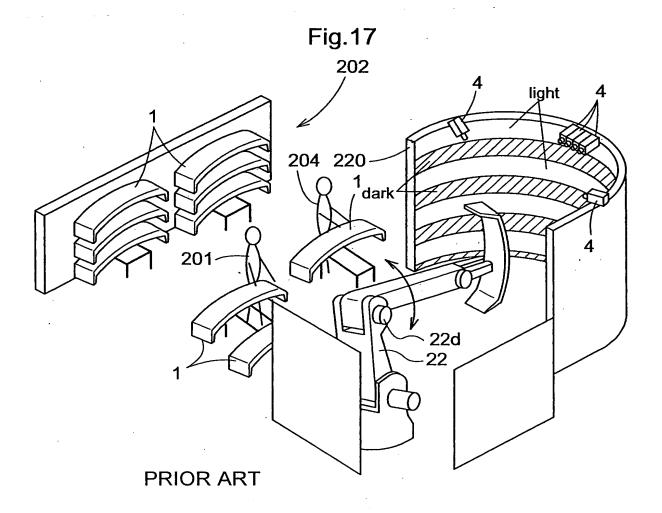


Fig.18

5

controller

defect
evaluating
section

A

PRIOR ART